

# **UR 2500**

#### **DESCRIPTION**

One or two-component solvent-based ink with semi-glossy finish.

# **SUBSTRATES**

Nylon, polyester, cotton

# **FEATURES**

- Good printability
- Quick drying
- Excellent printing definition
- Good mechanical resistances
- Excellent flexibility

## **TECHNICAL DATA**

PAD PRINTING	
Cliché	From 26 to 40 micron
Pad	5-15 shore
Drying	Dust free after one minute at room temperature, completely dried after 24 hours
Thinners	<ul><li>Thinner 61 (VXTH61L1, VXTH61L5)</li><li>Retarder 4* (VXTH4L1)</li></ul>
Hardeners	Hardener N. 2 100 g. * (VXHR2N0.1)
Cleaning	Cleaner 920 (NCL920L5)

SCREEN PRINTING	
Mesh Th/cm	Max 140 Th/cm
Squeegee	60-65 shore 70-75 shore
	15 minutes at room temperature.
Drying	1 minute at 50-60°C
Thinners	<ul> <li>Thinner 61 (VXTH61L1, VXTH61L5)</li> <li>Retarder 4* (VXTH4L1)</li> <li>Retarder 7 (VXTH7L1)</li> </ul>
Hardeners	Hardener N. 2 100 g. * (VXHR2N0.1)
Cleaning	Cleaner 920 (NCL920L5)

<sup>\*</sup>Nike Certified

# **PREPARATION**

Before using, the ink must be well mixed and, in case, diluted according to the printing requirements.

In order to increase adhesion onto such substrates, add up to 10% *Hardener N.2*. Through the addition of such promoter, the ink has a potlife of about 8 hours.

## STORAGE

The products, kept in their sealed original packages away from heat sources and at a temperature between 15 and 30 °C, have a shelf-life of two years.

#### **COLOUR RANGE**

## WHITES AND BLACKS

Code	Product	Pack.
VX2501EOL1*	URETHANE 2501 WHITE EO	1 lt
VX2501LL1	URETHANE 2501 WHITE L	1 lt
VX2502EOL1*	URETHANE 2502 BLACK EO	1 lt
VX2502ML1	URETHANE 2502 BLACK M	1 lt





# **COLORMATIC**

Code	Product	Pack.
VX2501LL1	URETHANE 2501 WHITE L	1 lt
VX2502ML1	URETHANE 2502 BLACK M	1 lt
VX2500AL1	URETHANE 2500 A LEMON YELLOW	1 lt
VX2500BL1	URETHANE 2500 B GOLDEN	1 lt
VX2500CL1*	URETHANE 2500 C ORANGE	1 lt
VX2500DL1*	URETHANE 2500 D RED	1 lt
VX2500EL1*	URETHANE 2500 E CARMINE	1 lt
VX2500FL1	URETHANE 2500 F PINK	1 lt
VX2500GL1*	URETHANE 2500 G BRIGHT VIOLET	1 lt
VX2500HL1*	URETHANE 2500 H PERM BLUE	1 lt
VX2500KL1	URETHANE 2500 K PERM GREEN	1 lt

# **OPAQUE COLOURS**

Code	Product	Pack.
VX2506L1	URETHANE 2500	1 lt
	GOLD YELLOW	
VX2528L1	URETHANE 2500	1 lt
VAZJZOLI	CHROME YELLOW	
VX2507L1	URETHANE 2500	1 lt
VAZJOTET	BRIGHT ORANGE	1 10
VX2510L1	URETHANE 2500	1 lt
VAZSTOLT	BRIGHT RED	1 10
VX2540L1	URETHANE 2500 RED	1 lt
VX2530L1	URETHANE 2500 RUBY RED	1 lt
VV2F26L1	URETHANE 2500	1 lt
VX2536L1	OPAQUE PINK	
VX2560L1	URETHANE 2500 VIOLET	1 lt
VV2F1FL1	URETHANE 2500	1 lt
VX2515L1	SKY BLUE	
VX2588L1	URETHANE 2500	1 lt
	ULTRA BLUE	
VX2542L1	URETHANE 2500	1 lt
	DARK BLUE	
VX2538L1	URETHANE 2500	1 lt
	BRILLANT GREEN	

## **PROCESS**

Code	Product	Pack.
VX2550L1	BASE TIX	1 lt
VX2551L1	YELLOW TIX	1 lt
VX2552L1	CYAN TIX	1 lt
VX2553L1	MAGENTE TIX	1 lt
VX2554L1	BLACK TIX	1 lt

# **OTHER PRODUCTS**

Code	Product	Pack.
VX2549L1	URETHANE 2549	1 lt
	CLEAR BASE	1 10
VX2585L1	BRONZE BINDER	1 lt
VX2547L1	UR 2547 SILVER	1 lt
VX2546-3L1	UR 2546	1 lt
	RICH PALE GOLD	1 11

<sup>\*</sup>Nike Certified

# **IMPORTANT NOTE**

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us of the suitability of the product for the intended purpose, does so at his own risk.

While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product.

Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product.

The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.